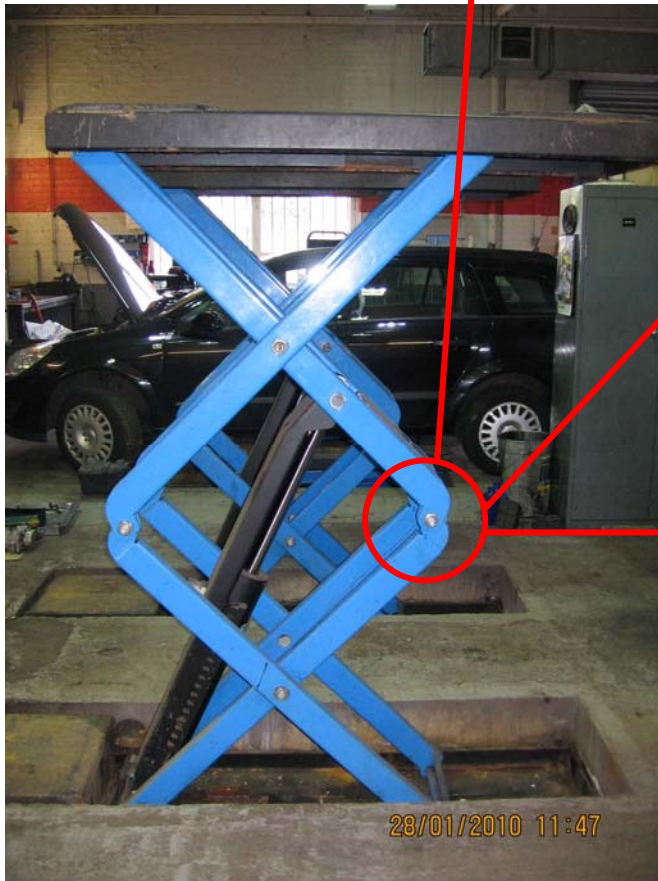




**Photograph 2 - failed section of the lifting arm**



**Photograph 3 - Similar lift showing area of failure**



**Photographs 4 and 5 showing cracks in similar lifts**