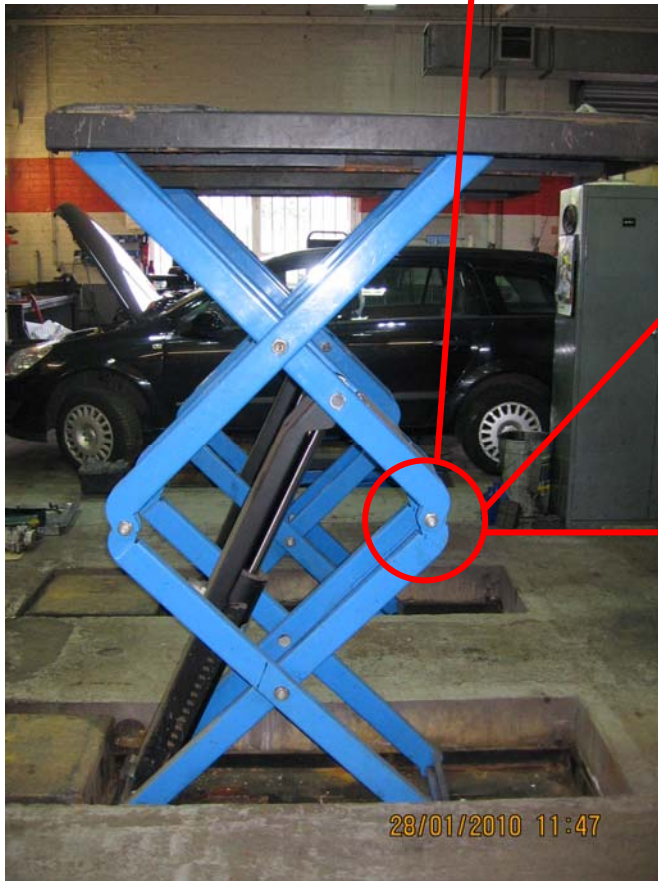




Photograph 2 - failed section of the lifting arm



Photograph 3 - Similar lift showing area of failure



Photographs 4 and 5 showing cracks in similar lifts