

# MN<sup>2</sup>

## COSHH essentials in manufacturing: Silica



This information will help employers (including the self-employed) comply with the Control of Substances Hazardous to Health

Regulations 2002 (COSHH), as amended, to control exposure to respirable crystalline silica (RCS) and protect workers' health.

It is also useful for trade union safety representatives.

This sheet describes good practice using Respiratory protective equipment (RPE) and dust extraction.

It covers the points you need to follow to reduce exposure to an adequate level.

It is important to follow all the points, or use equally effective measures.

### Main points

- Very high dust levels result from handling powdered minerals.
- Breathing in dust may cause silicosis.
- Keep exposure as low as possible using all the controls in this sheet. Make sure the controls work.
- You need air sampling. See sheet G409.
- Health surveillance is usually needed. See sheet G404.

# Making products that include mineral powder

## Control approach R RPE

### Hazard

- ✓ Some manufactured products contain powdered silica or mineral as an ingredient, and produce airborne respirable crystalline silica (RCS).
- ✓ All RCS is hazardous, causing silicosis. This is a serious lung disease causing permanent disability and early death.
- ✓ Silicosis is made worse by smoking.
- ✓ 'Respirable' means that the dust can get to the deepest parts of the lung. Such fine dust is invisible under normal lighting.
- ✓ Keep inhalation of RCS as low as possible.
- ✓ When all controls are applied properly, less than 0.1 mg/m<sup>3</sup> RCS is usually achievable (based on an 8-hour time-weighted average).

### Crystalline silica concentrations in common materials

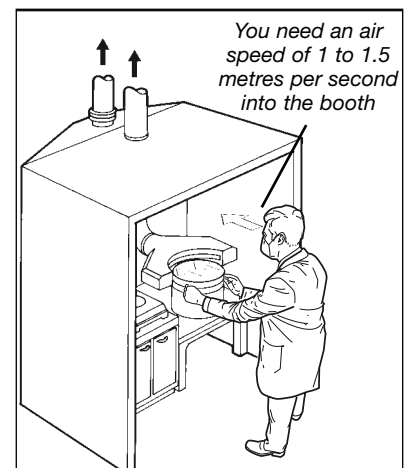
- ✓ Mineral powder is a common ingredient in products such as surface coatings, abrasives, plastics, grouts, mastics, ceramic glazes and investment casting media. See the safety data sheet for information about silica concentrations in mineral powders.

### Access and premises

- ✓ Only allow access to authorised staff.
- ✓ Segregate this task as far as possible to reduce cross-contamination

### Equipment

- ✓ Respiratory protective equipment (RPE) is normally needed to reduce exposures to an acceptable level.
- ✓ Can you use safer systems, eg bulk delivery to a silo or in an FIBC?
- ✓ Enclose the operation as much as possible.
- ✓ Make the enclosure big enough to contain the materials and equipment.
- ✓ Keep the open face as small as possible, while giving room for safe working. Use plastic strips to reduce the open area.
- ✓ Locate the booth away from doors, windows and walkways to stop draughts interfering with the extraction.
- ✓ Wire in the extraction with the lighting.



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- ✓ You need an inward air speed between 1 and 1.5 metres per second at the face of a cross-draught booth.
  - ✓ Fit a manometer or pressure gauge near the extraction point, to show that the system is working properly.
  - ✓ Mark the acceptable range of readings.
  - ✓ Discharge cleaned, extracted air to a safe place outside, away from doors, windows and air inlets.
  - ✓ Have a supply of clean air coming into the workroom to replace extracted air.
  - ✓ Fit an indicator or alarm to show if filters have blocked or failed.
  - ✓ Consult a qualified ventilation engineer to design new control systems or to update current controls. See sheet G406.

### *Storage*

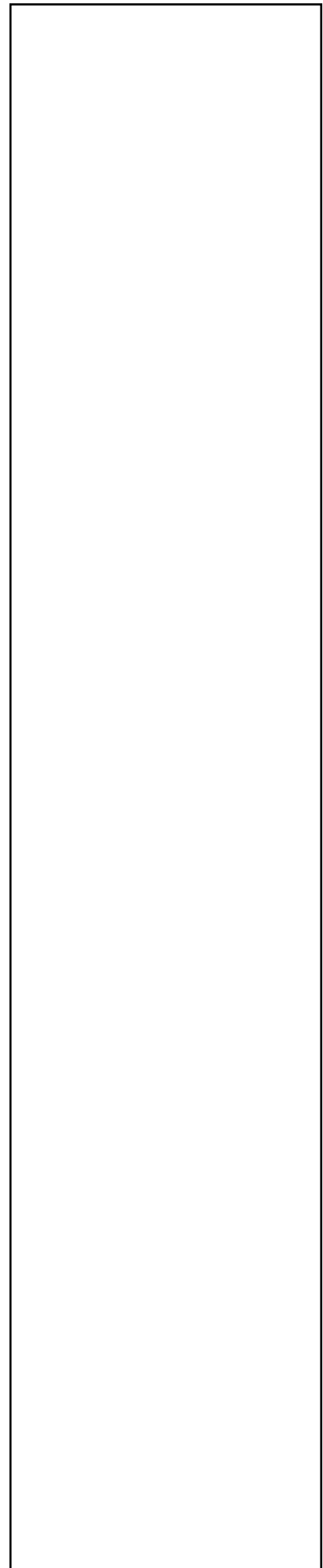
- ✓ Make sure spills can be contained and cleaned up without raising dust.
- ✓ Sacks are often contaminated with dust on the outside, which is disturbed by handling. Use RPE for sack handling.

### *Procedures*

- ✓ Always confirm that the dust extraction is turned on and working before starting work.
- ✓ Make sure that workers check that their RPE works properly every time they put it on.
- ✓ Workers should stand to the side of a cross-draught booth, not in the air-flow.
- ✓ Tip gently from bags. Roll up empty bags with the open end close to the extraction point, then put them in a bag collector.
- ✓ Clean air pre-filters daily, or follow the manufacturer's advice.
- ✓ Shake down air filters regularly (eg every hour), or use automated reverse-jet cleaning.
- ✓ Make sure you can get spares easily.

### **Maintenance, examination and testing**

- ✓ Minerals and silica-containing dusts are very abrasive. Plan regular maintenance.
- ✓ Follow instructions in maintenance manuals - keep equipment in effective and efficient working order.
- ✓ Clean down the equipment before starting maintenance - use wet or dustless methods.
- ✓ If the dust extraction or filtration plant is faulty, stop work until it is repaired.
- ✓ Daily, look for signs of damage. Noisy or vibrating fans can indicate a problem.
- ✓ At least once a week, check that the dust extraction system and gauges work properly.
- ✓ Check that filter seatings are in good condition.
- ✓ You need to keep all controls in good working order. See sheet G406 for advice on engineering controls.
- ✓ You need to know the manufacturer's specifications to check the extraction's performance.
- ✓ If this information isn't available, hire a competent ventilation engineer to determine the performance needed for effective control.



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- ✓ The engineer's report must show the target extraction rates.
  - ✓ Keep this information in your testing log-book.
  - ✓ Get a competent ventilation engineer to examine the extraction thoroughly and test its performance at least once every 14 months. See the HSE publication HSG54 - see 'Further information'.
  - ✓ Examine and test RPE thoroughly at least once every three months.
  - ✓ Check the air flow and air quality to air-fed RPE at least once every three months or before use. Ensure that compressors (including mobile compressors) take in only clean air.
  - ✓ Keep airline oil and water traps empty, and filters clean.
  - ✓ Keep records of all examinations and tests for at least five years.
  - ✓ Review records - failure patterns show where preventive maintenance is needed.
  - ✓ Carry out air sampling to check that the controls are working well. See sheet G409.

### **Personal protective equipment (PPE)**

- ✓ Ask your supplier to help you select the right PPE.
- ✓ Provide storage for clean and contaminated PPE.

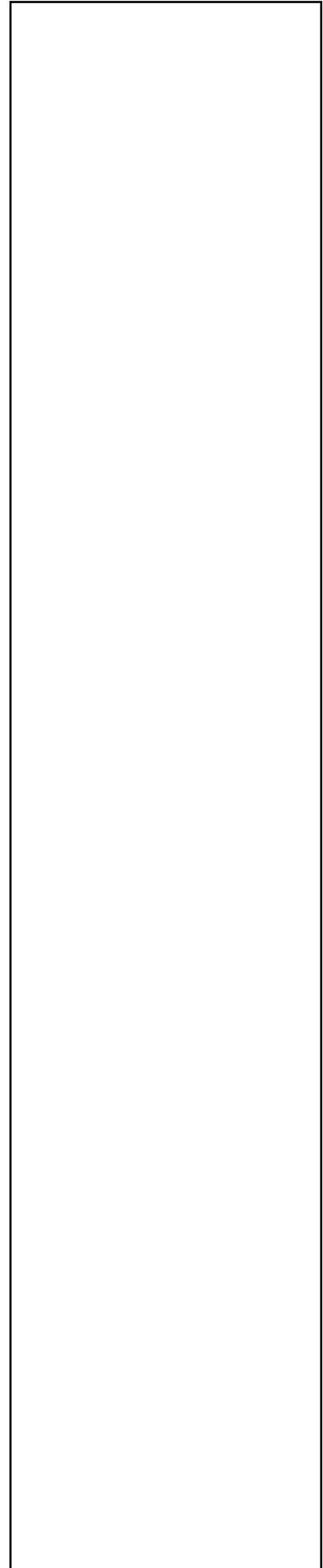
### *Respiratory protective equipment (RPE)*

- ✓ RPE is normally needed.
- ✓ RPE is often needed for maintenance and some cleaning jobs.
- ✓ Powered or air-fed RPE is more comfortable to wear.
- ✓ Use RPE for handling sacks.
- ✓ Select RPE that suits the wearer, the job and the work environment.
- ✓ Decide the level of protection from air sampling data. Otherwise, use RPE with an assigned protection factor (APF) of at least 20. See sheet R3.
- ✓ Disposable RPE is acceptable.
- ✓ Make sure all RPE is properly fit-tested - get advice from your supplier.
- ✓ Replace RPE filters as recommended by the supplier. Throw away disposable RPE at the end of the job or the end of the shift.
- ✓ Keep RPE clean.

### *Other protective equipment*

- ✓ Provide coveralls that do not retain dust. Use synthetic fabrics - not cotton or knitted.
- ✓ Use a contract laundry or a suitable equivalent to wash work clothing. Warn them that the dust contains silica.
- ✓ Skin creams help in washing contamination from the skin. After-work creams help to replace skin oils.

**Caution: Never allow use of compressed air for removing dust from clothing.**



### Health surveillance

- ✓ You need health surveillance unless exposure to RCS is well below the limit. See sheet G404.
- ✓ Consult an occupational health professional - see 'Useful links'.

### Cleaning and housekeeping

- ✓ Store empty bags outside the workroom. Dispose of wastes safely.
- ✓ Clean down the enclosure and equipment as soon as possible after use.
- ✓ Wash down the workroom at the end of each day's work.
- ✓ Damp down and shovel large amounts carefully to avoid stirring up dust. Provide RPE.
- ✓ Use a Type H vacuum cleaner fitted with a HEPA filter, or wet clean.  
**Caution: Don't use a brush or compressed air.**

### Training and supervision

- ✓ Tell workers that silica dust can cause serious lung diseases.
- ✓ Working in the right way and using the controls correctly is important for exposure control. Train and supervise workers. See sheet MN0.

### Further information

- *Dust control in powder handling and weighing: A revised COSHH guide* Guidance HSE Books 1997 ISBN 0 7176 1370 4
- *Maintenance, examination and testing of local exhaust ventilation* HSG54 (Second edition) HSE Books 1998 ISBN 0 7176 1485 9
- *Respiratory protective equipment at work: A practical guide* HSG53 (Third edition) HSE Books 2005 ISBN 0 7176 2904 X
- For environmental guidelines see sheet CN0

### Useful links

- HSE priced and free publications are available from HSE Books Tel: 01787 881165 Website: [www.hsebooks.co.uk](http://www.hsebooks.co.uk).
- HSE free leaflets can be downloaded from HSE's website: [www.hse.gov.uk/pubns](http://www.hse.gov.uk/pubns).
- For information about health and safety ring HSE's Infoline Tel: 0845 345 0055 Textphone: 0845 408 9577 e-mail: [hse.infoline@natbrit.com](mailto:hse.infoline@natbrit.com).
- Contact the British Occupational Hygiene Society (BOHS) on 01332 298101 or at [www.bohs.org](http://www.bohs.org) for lists of qualified hygienists who can help you.
- Look in the Yellow Pages under 'Health and safety consultants' and 'Health authorities and services' for 'occupational health'.
- Also see [www.nhsplus.nhs.uk](http://www.nhsplus.nhs.uk).

## Employee checklist

- Are you sure how to use all dust controls?
- Check your RPE works properly every time you use it.
- Is the dust extraction working? Check the gauge.
- Look for signs of leaks, wear and damage every day.
- If you find any problems, tell your supervisor. Don't just carry on working.
- Clear up dust spills promptly.
- Make suggestions to improve the effectiveness of dust control.
- Make sure that bags etc aren't drawn into the extract ducts.
- Co-operate with health surveillance.
- Use, maintain and store your protective equipment in accordance with instructions.
- Use skin creams provided as instructed.

This guidance is issued by the Health and Safety Executive. Following the guidance is not compulsory and you are free to take other action. But if you do follow the guidance you will normally be doing enough to comply with the law. Health and safety inspectors seek to secure compliance with the law and may refer to this guidance as illustrating good practice.