This information will help employers (including the self-employed) comply with the Control of Substances Hazardous to Health Regulations 2002 (COSHH), as amended, to control exposure to respirable crystalline silica (RCS) and protect workers’ health.

It is also useful for trade union safety representatives.

This sheet describes good practice using respiratory protective equipment (RPE) and water suppression.

It covers the points you need to follow to reduce exposure to an adequate level.

It is important to follow all the points, or use equally effective measures.

Main points

- High dust levels result from using rotary cutters or angle grinders.
- Breathing in dust may cause silicosis.
- Keep exposure as low as possible using all the controls in this sheet. Make sure the controls work.

Hazard

✓ Construction work can produce airborne respirable crystalline silica (RCS).
✓ All RCS is hazardous, causing silicosis. This is a serious lung disease causing permanent disability and early death.
✓ Silicosis is made worse by smoking.
✓ ‘Respirable’ means that the dust can get to the deepest parts of the lung. Such fine dust is invisible under normal lighting.
✓ Keep inhalation of RCS as low as possible.
✓ When all controls are applied properly, less than 0.1 mg/m³ RCS is usually achievable (based on an 8-hour time-weighted average).

Crystalline silica concentrations in common materials

✓ See table in sheet CN0.

Access and premises

✓ Only allow access to authorised staff.
✓ Secure a good supply of water for dust suppression.

Equipment

✓ Respiratory protective equipment (RPE) is normally needed to reduce exposures to an acceptable level.
✓ Hire equipment only from reputable companies that you know maintain their equipment well.
✓ Use equipment fitted with water suppression to minimise the amount of dust created.
✓ Use an air blower to get fresh air into restricted working places.

Procedures

✓ Check the water suppression reservoir regularly and confirm that water suppression is working before starting work.
✓ Make sure that workers check their RPE works properly every time they put it on.
**Maintenance, examination and testing**

- Minerals and silica-containing dusts are very abrasive. Plan regular maintenance.
- Follow instructions in maintenance manuals - keep equipment in effective and efficient working order.
- If the water suppression is faulty, stop work until it is repaired.
- Daily, look for signs of damage. Make repairs.
- At least once a week, check that water suppression works properly.
- You need to know the manufacturer's performance specifications to know if the equipment is working properly.
- Keep this information in your testing log-book.
- Examine and test RPE thoroughly at least once every three months.
- Keep records of all examinations and tests for at least five years.
- Review records - failure patterns show where preventive maintenance is needed.
- Carry out air sampling to check that the controls are working well. See sheet G409.

**Personal protective equipment (PPE)**

- Ask your supplier, or the company health and safety advisor to help you select the right PPE.

**Respiratory protective equipment (RPE)**

- RPE is needed and must be compatible with hearing protection.
- Powered or air-fed RPE is more comfortable to wear.
- Select RPE that suits the wearer, the job and the work environment.
- Decide the level of protection from air sampling data. Otherwise, use RPE with an assigned protection factor (APF) of at least 40.
  
  See sheet R4.
- Provide RPE that includes eye and face protection.
- Make sure all RPE is properly fit-tested - get advice from your supplier.
- Replace RPE filters as recommended by the supplier.
- Keep RPE clean.

**Other protective equipment**

- Workers also need coveralls, eye and face protection, hearing protection, a hard hat (worn correctly) and protective gloves and footwear.
- Provide coveralls that do not retain dust. Use synthetic fabrics - not cotton or knitted.
- Skin creams help in washing contamination from the skin. After-work creams help to replace skin oils.

  **Caution:** Never allow use of compressed air for removing dust from clothing.
Health surveillance

✓ You need health surveillance unless exposure to RCS is well below the limit. See sheet G404.

Cleaning and housekeeping

✓ Clean up as soon as possible after the job is done - hose down and wet brush.

Training and supervision

✓ Tell workers that silica dust can cause serious lung diseases.
✓ Working in the right way and using the controls correctly is important for exposure control. Train and supervise workers. See sheet CN0.

Further information

- Respiratory protective equipment at work: A practical guide
- Silica Construction Information Sheet CIS36 (rev1) HSE Books 1999
- Dust control on concrete cutting saws used in the construction industry Construction Information Sheet CIS54 HSE Books 2000
- For environmental guidelines see sheet CN0

Useful links

- Construction trade associations may advise on health and safety consultants and training providers.
- For information about health and safety, or to report inconsistencies or inaccuracies in this guidance, visit www.hse.gov.uk/. You can view HSE guidance online and order priced publications from the website. HSE priced publications are also available from bookshops.
- Contact the British Occupational Hygiene Society (BOHS) on 01332 298101 or at www.bohs.org for lists of qualified hygienists who can help you.
- Look in the Yellow Pages under ‘Health and safety consultants’ and ‘Health authorities and services’ for ‘occupational health’.
- Also see www.nhsplus.nhs.uk.

Employee checklist

☐ Are you sure how to use all dust controls?
☐ Check your RPE works properly every time you use it.
☐ Is the water suppression working?
☐ Look for signs of leaks, wear and damage every day.
☐ If you find any problems, tell your supervisor. Don’t just carry on working.
☐ Make suggestions to improve the effectiveness of dust control.
☐ Co-operate with health surveillance.
☐ Use, maintain and store your protective equipment in accordance with instructions.
☐ Use skin creams provided as instructed.

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